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PRODUCT SPECIFICATION FORM

Product Code:	P312-11		
Product Description:	Orange Zest Emulsion No Color		
Ingredient Listing:	Corn Syrup, Water, Orange Oil, Propylene Glycol, Gum Arabic, Citric Acid, Xanthan Gum, Polysorbate 60 (Emulsifier), Potassium Sorbate and Sodium Benzoate (Preservatives), Artificial		
Physical –Chemical:	Test Parameter	Limits	Typical Analysis
	Ph (@ 25°C)	2.80 – 3.50	3.14
	% Soluble Solids (@ 25 °C)	30.0 – 40.0	37.1
Organoleptic:	Pale orange color, viscous liquid possessing a characteristic orange aroma		
Starting Usage:	Dough, Batter, Icing: 6 – 7 oz. to 100 lbs. of mix		
Packaging:	1 Gallon Polyethylene Container		
Shelf Life:	9 months from the manufactured date		
Date Issued:	November 2010		Technician: M.D